

Nonlinear algorithms

195B

IVP

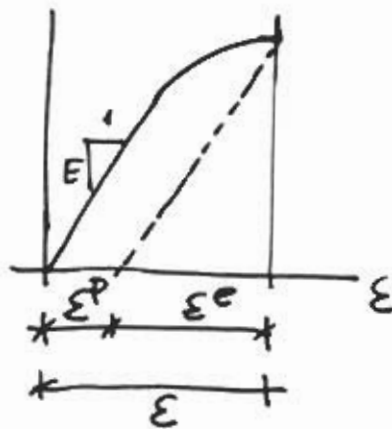
$$A \dot{y} + B(y) = b(t)$$

Small-strain Plasticity

Ref.: "Plasticity theory", Lubliner, J.
Macmillan (1990)

"Computational Inelasticity", Simo, J and
Hughes, T.J.R. - Springer-Verlag (1998)

Phenomenology of (metal) plasticity: Uniaxial

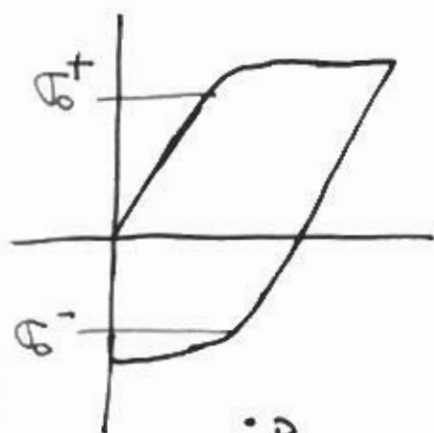


$$\epsilon^e = \frac{\sigma}{E}$$

$$\boxed{\epsilon^p = \epsilon - \epsilon^e}$$

↳ Hooke's Law

$$\boxed{\sigma = E(\epsilon - \epsilon^p) = E\epsilon^e}$$



$$-\sigma_0^- \neq \sigma_0^+$$

Bauschinger effect

$$\text{if } \sigma_0^- < \sigma < \sigma_0^+ \Rightarrow \dot{\epsilon}^p = 0$$

$$\dot{\epsilon}^p \neq 0 \quad \text{if } \begin{array}{l} \sigma = \sigma_0^- , \quad \dot{\sigma} > 0 \\ \sigma = \sigma_0^+ , \quad \dot{\sigma} < 0 \end{array}$$

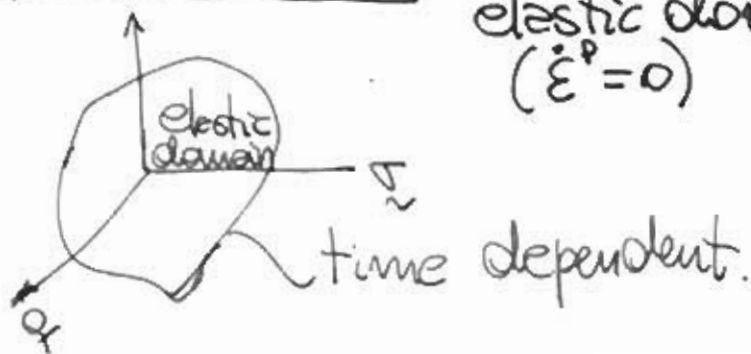
$$\dot{\epsilon}^p = 0 \quad \text{if } \begin{array}{l} \sigma = \sigma_0^- , \quad \dot{\sigma} > 0 \\ \sigma = \sigma_0^+ , \quad \dot{\sigma} < 0 \end{array} \left. \begin{array}{l} \text{elastic} \\ \text{unloading} \end{array} \right\}$$

Several dimensions

- kinematics: $\epsilon_{ij} = \epsilon_{ij}^e + \epsilon_{ij}^p$
- Define decomposition by elastic unloading

$$\epsilon_{ij}^e = C_{ijkl}^{-1} \sigma_{kl} , \quad \sigma_{ij} = C_{ijkl} \epsilon_{kl}^e$$

- Elastic domain: all stress paths within elastic domain are elastic ($\dot{\epsilon}^p = 0$)



- Flow rule: defines direction of plastic strain increment

$$\dot{\epsilon}_{ij}^p = \dot{\lambda} \tau_{ij}(\sigma, \varphi)$$

$\varphi \equiv$ internal variables (model dependent)

- Viscosity law gives magnitude of $\dot{\epsilon}_{ij}^p$

$$\dot{\lambda} = \frac{\phi(\sigma, \varphi)}{\eta}$$

$\phi \equiv$ effective stress

$\eta \equiv$ viscosity parameter

$$[\eta] \equiv \frac{\text{stress}}{\text{strain rate}}$$

- Elastic domain: $\phi(\sigma, \varphi) \leq 0$
- Kinetic equations: hardening laws

$$\dot{\varphi}_\alpha = f_\alpha(\sigma, \varphi) = \dot{\lambda} h_\alpha(\sigma, \varphi)$$

$h_\alpha \equiv$ hardening moduli

when $\dot{\lambda} = 0$, $\dot{\epsilon}^p = 0$, $\dot{\phi}_d = 0 \rightarrow$ elastic (reversible response)

Rate-independent behavior: inviscid limit $\eta \rightarrow 0$

$$\dot{\epsilon}_{ij}^p = \dot{\lambda} \tau_{ij} \quad \dot{\lambda} = \frac{\phi}{\eta} \quad \phi \geq 0$$

if $\eta \rightarrow 0$, for $\dot{\lambda} < \infty \Rightarrow \boxed{\phi = 0}$ during plastic flow
yield condition

$\phi \equiv$ overstress (plastic)

Viscosity law: $\dot{\lambda} = \begin{cases} \frac{\phi}{\eta} & \text{if } \phi \geq 0 \\ 0 & \text{if } \phi \leq 0 \end{cases}$

allows to determine $\dot{\lambda}$ in rate-dependent case

Rate-independent:

- $\phi = 0$ for plastic flow
- $\dot{\lambda}$ cannot be determined from viscosity law

• $\dot{\lambda}$ determined from constraint $\phi = 0$

⇒ Loading-unloading conditions
(Kuhn-Tucker form):

The following three conditions must be satisfied at all times:

$$\left\{ \begin{array}{l} \textcircled{1} \quad \phi \leq 0 \\ \textcircled{2} \quad \dot{\lambda} \geq 0 \quad (\text{irreversibility}) \\ \textcircled{3} \quad \dot{\lambda} \phi = 0 \end{array} \right.$$

Case (a): $\phi < 0 \Rightarrow \dot{\lambda} = 0 \Rightarrow \dot{\epsilon}_{ij}^p = 0, \dot{\eta}_\alpha = 0$

Case (b): $\dot{\lambda} > 0 \Rightarrow \phi = 0$ (for plastic flow to occur, yield condition must be satisfied)

Summary of small-strain plasticity

Rate-dependent

Rate-independent

• Hooke's Law

$$\sigma_{ij} = C_{ijkl} (\epsilon_{kl} - \epsilon_{kl}^p)$$

same

flow
rule

$$\dot{\epsilon}_{ij}^p = \dot{\lambda} \Gamma_{ij}(\sigma, \varphi) \quad (\|\Gamma\|=1)$$

same

hardening

$$\dot{\varphi}_\alpha = \dot{\lambda} h_\alpha(\sigma, \varphi)$$

same

viscosity
law

$$\dot{\lambda} = \begin{cases} \phi(\sigma, \varphi) / \eta & \text{if } \phi \geq 0 \\ 0 & \text{if } \phi < 0 \end{cases}$$

$$\begin{aligned} \phi < 0, \dot{\lambda} &\geq 0 \\ \phi \dot{\lambda} &= 0 \\ &\text{(loading/unloading} \\ &\text{conditions)} \end{aligned}$$

For "associated" flow rule:

$$\boxed{\Gamma_{ij} = \frac{\partial \phi}{\partial \sigma_{ij}}} \quad (\text{normality})$$

Elastic-plastic moduliRelation between $\dot{\sigma}_{ij}$, $\dot{\epsilon}_{kl}$

$$\text{Hook's law: } \dot{\sigma}_{ij} = C_{ijkl} (\dot{\epsilon}_{kl} - \dot{\epsilon}_{kl}^p)$$

Plastic hardening: $\phi(\sigma, \varphi) = 0$

$$\dot{\phi} = 0 = \underbrace{\frac{\partial \phi}{\partial \sigma_{ij}}}_{D_{ij}} \dot{\sigma}_{ij} + \underbrace{\frac{\partial \phi}{\partial \varphi_\alpha}}_{h_\alpha} \dot{\varphi}_\alpha$$

$$\frac{\partial \phi}{\partial \sigma_{ij}} = \nu_{ij}(\sigma, \varphi) \quad , \quad \frac{\partial \phi}{\partial \varphi} = \xi_{\alpha}(\sigma, \varphi)$$

$$0 = \nu_{ij} C_{ijke} (\dot{\epsilon}_{ke} - \dot{\lambda} \Gamma_{ke}) + \xi_{\alpha} \dot{\lambda} h_{\alpha} \Rightarrow$$

$$\dot{\lambda} = \frac{\nu_{ij} C_{ijke} \dot{\epsilon}_{ke}}{\nu_{ij} C_{ijke} \Gamma_{ke} - \xi_{\alpha} h_{\alpha}}$$

$$\begin{aligned} \dot{\sigma}_{ij} &= C_{ijke} (\dot{\epsilon}_{ke} - \dot{\lambda} \Gamma_{ke}) \\ &= C_{ijke} \dot{\epsilon}_{ke} - C_{ijke} \left(\frac{\nu_{pq} C_{pqrs} \dot{\epsilon}_{rs}}{\nu_{mn} C_{mnpq} \Gamma_{pq} - \xi_{\alpha} h_{\alpha}} \right) \Gamma_{ke} \end{aligned}$$

$$\dot{\sigma}_{ij} = \underbrace{\left(C_{ijke} - \frac{C_{ijmn} \Gamma_{mn} \nu_{pq} C_{pqke}}{\nu_{mn} C_{mnpq} \Gamma_{pq} - \xi_{\alpha} h_{\alpha}} \right)}_{C_{ijke}^{ep}} \dot{\epsilon}_{ke}$$

$C_{ijke}^{ep} \equiv$ elastoplastic tangent moduli

$$\Rightarrow \dot{\sigma}_{ij} = C_{ijke} \dot{\epsilon}_{ke} \quad (\text{elastic unloading})$$

$$\dot{\sigma}_{ij} = C_{ijke}^{ep} \dot{\epsilon}_{ke} \quad (\text{plastic loading})$$

$$C^{ep} = C - \frac{(C:\Gamma) \otimes (\nu:C)}{(\nu:C):\Gamma - \xi \cdot h}$$

$$a:b = a_{ij} b_{ij}$$

$$a \otimes b = a_{ij} b_{kl}$$

Examples: J₂-flow theory, isotropic,
power-law hardening, power-law viscosity

$$\dot{\lambda} = \begin{cases} \dot{\epsilon}_0 \left[\left(\frac{\bar{\sigma}}{\sigma_0} \right)^m - 1 \right] & \text{if } \bar{\sigma} \geq \sigma \\ 0 & \text{if } \bar{\sigma} \leq \sigma \end{cases}$$

ϵ_0, m constants

$\bar{\sigma}$: Mises stress

$$\bar{\sigma} = \left[\frac{3}{2} s_{ij} s_{ij} \right]^{1/2}$$

$$s_{ij} = \sigma_{ij} - p \delta_{ij}, \quad p = \frac{\sigma_{kk}}{3}$$

Hardening:

$$\sigma_0 = \sigma_y \left(1 + \frac{\bar{\epsilon}}{\epsilon_0} \right)^{1/n}, \quad \bar{\epsilon} = \int_0^t \dot{\lambda} dt$$

 σ_y, ϵ_0, n : constantsFlow rule:

$$\dot{\epsilon}_{ij}^P = \lambda \frac{3}{2} \frac{s_{ij}}{\sigma}$$

Prandtl-Reuss
flow rule

$$\text{Then } \dot{\bar{\epsilon}} = \left(\frac{2}{3} \dot{\epsilon}_{ij}^P \dot{\epsilon}_{ij}^P \right)^{1/2}$$

$$\{\dot{\lambda}\} = \{\dot{\bar{\epsilon}}\}, \quad r_{ij} = \frac{3}{2} \frac{s_{ij}}{\sigma}$$

$$\lambda = \frac{\sigma_y}{\dot{\epsilon}_0} \rightarrow \lambda = \frac{\sigma_y}{\dot{\lambda}} \underbrace{\left[\left(\frac{\sigma}{\sigma_0} \right)^m - 1 \right]}_{\phi} = \frac{\phi}{\dot{\lambda}}$$

$$\phi = \sigma_y \left[\left(\frac{\sigma}{\sigma_0} \right)^m - 1 \right]$$

$$\lambda \rightarrow 0, \quad \phi = 0$$

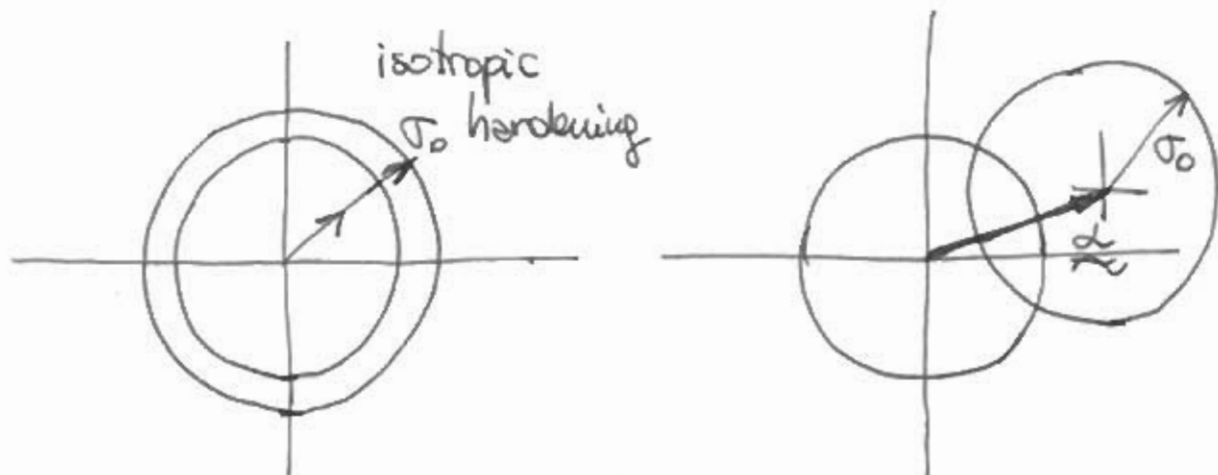
$$\left[\left(\frac{\sigma}{\sigma_0} \right)^m - 1 \right] = 0$$

Mises yield
criterion

⊛ Check this is an associated flow rule, i.e.,

$$\Gamma_{ij} = \frac{\partial \phi}{\partial \sigma_{ij}}$$

Isotropic - kinematic hardening



Isotropic: $\phi = \frac{\sigma_y}{\eta} \left[\left(\frac{\bar{\sigma}}{\sigma_0} \right)^m - 1 \right]$, $\bar{\sigma} = \sqrt{\frac{3}{2} s_{ij} s_{ij}}$

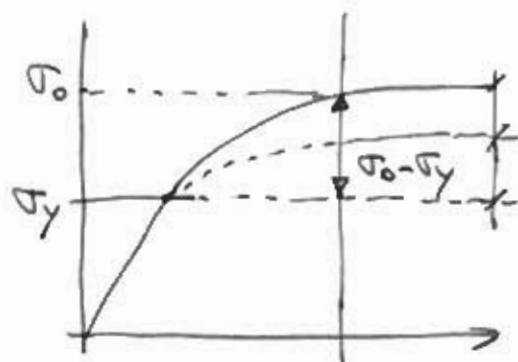
$$\sigma_0 = \underbrace{\sigma_y \left(1 + \frac{\bar{\epsilon}}{\epsilon_0} \right)^{1/n}}_{\bar{\sigma}_0(\bar{\epsilon})}$$

Isotropic-kinematic

$$\phi = \frac{\sigma_y}{\eta} \left[\left(\frac{\bar{\sigma}}{\sigma_0} \right)^m - 1 \right], \quad \bar{\sigma} = \sqrt{\frac{3}{2} \bar{s}_{ij} \bar{s}_{ij}}$$

$$\bar{s}_{ij} = s_{ij} - d_{ij}$$

where $d_{ij} = C(\bar{\epsilon}) \underline{\epsilon}^P$

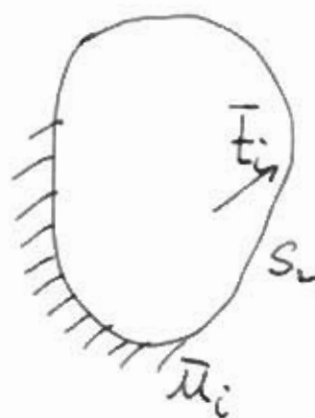


$$\sigma_0 - \sigma_y = (1 - \beta) [\tilde{\sigma}_0(\bar{\epsilon}) - \sigma_y]$$

$$d_{ij} = C(\bar{\epsilon}) \underline{\epsilon}_{ij}^P, \quad C(\bar{\epsilon}) = \beta \frac{\tilde{\sigma}_0(\bar{\epsilon}) - \sigma_y}{\bar{\epsilon}}$$

Boundary value problem

$$\begin{cases} \sigma_{ij,j} + f_i = 0 & \text{in } B \\ \sigma_{ij} n_j = \bar{t}_i & \text{on } S_2 \\ \mu_i = \bar{\mu}_i & \text{on } S_1 \\ \epsilon_{ij} = \frac{1}{2} (\mu_{i,j} + \mu_{j,i}) & \text{in } B \end{cases}$$



ϵ^e, ϵ^P incompatible

Variational principle (minimum potential energy)